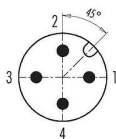
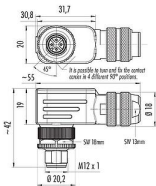


|                     |                                                                                                                 |
|---------------------|-----------------------------------------------------------------------------------------------------------------|
| Product description | M12 Male angled connector, Contacts: 4, 6.0-8.0 mm, shieldable, screw clamp, IP67, UL 2238, with shielding ring |
| Area                | M12-A                                                                                                           |
| Coding              | A-coded                                                                                                         |
| Series              | 713                                                                                                             |
| Part no.            | 99 1429 822 04                                                                                                  |

Illustration

Scale drawing

Contact arrangement (Plug-in side)



You can find the assembly instructions on the next page.

Technical data

General features

|                           |                                    |
|---------------------------|------------------------------------|
| Part no.                  | 99 1429 822 04                     |
| Connector design          | Male angled connector              |
| Type standard             | DIN EN 61076-2-101                 |
| Coding                    | A-coded                            |
| Version                   | Connector pin angled               |
| Connector locking system  | screw                              |
| Termination               | screw clamp                        |
| Degree of protection      | IP67                               |
| Connection cross-section  | max. 0.75 mm <sup>2</sup> / AWG 18 |
| Cable outlet              | 6.0-8.0 mm                         |
| Twistability              | 90° (4 coding options)             |
| Temperature range from/to | -40 °C / 85 °C                     |
| Mechanical operation      | > 100 Mating cycles                |
| Weight (g)                | 63.96                              |
| Customs tariff number     | 85369010                           |
| Country of Origin         | DE                                 |

Electrical parameters

|                           |                     |
|---------------------------|---------------------|
| Rated voltage             | 250 V               |
| Rated impulse voltage     | 2500 V              |
| Rated current             | 4.0 A               |
| Insulation resistance     | > 10 <sup>8</sup> Ω |
| Pollution degree          | 3                   |
| Overvoltage category      | II                  |
| Insulating material group | III                 |

|                     |                                                                                                                        |
|---------------------|------------------------------------------------------------------------------------------------------------------------|
| Product description | <b>M12 Male angled connector, Contacts: 4, 6.0-8.0 mm, shieldable, screw clamp, IP67, UL 2238, with shielding ring</b> |
| Area                | <b>M12-A</b>                                                                                                           |
| Coding              | <b>A-coded</b>                                                                                                         |
| Series              | <b>713</b>                                                                                                             |
| Part no.            | <b>99 1429 822 04</b>                                                                                                  |

|                   |                |
|-------------------|----------------|
| EMC compliance    | shieldable     |
| Shield connection | Shielding ring |

### Material

|                       |                                      |
|-----------------------|--------------------------------------|
| Housing material      | Zinc die-cast nickel-plated          |
| Contact body material | PA                                   |
| Contact material      | CuZn (brass)                         |
| Contact plating       | Au (gold)                            |
| Locking material      | Zinc die-cast nickel-plated          |
| REACH SVHC            | CAS 7439-92-1 (Lead)                 |
| SCIP number           | c237a22a-a082-487e-ba5b-c07983f7bc78 |

### Authorization/approvals

|           |         |
|-----------|---------|
| Approvals | UL 2238 |
|-----------|---------|

### Classifications

|             |             |
|-------------|-------------|
| eCl@ss 11.1 | 27-44-01-02 |
| ETIM 9.0    | EC002635    |

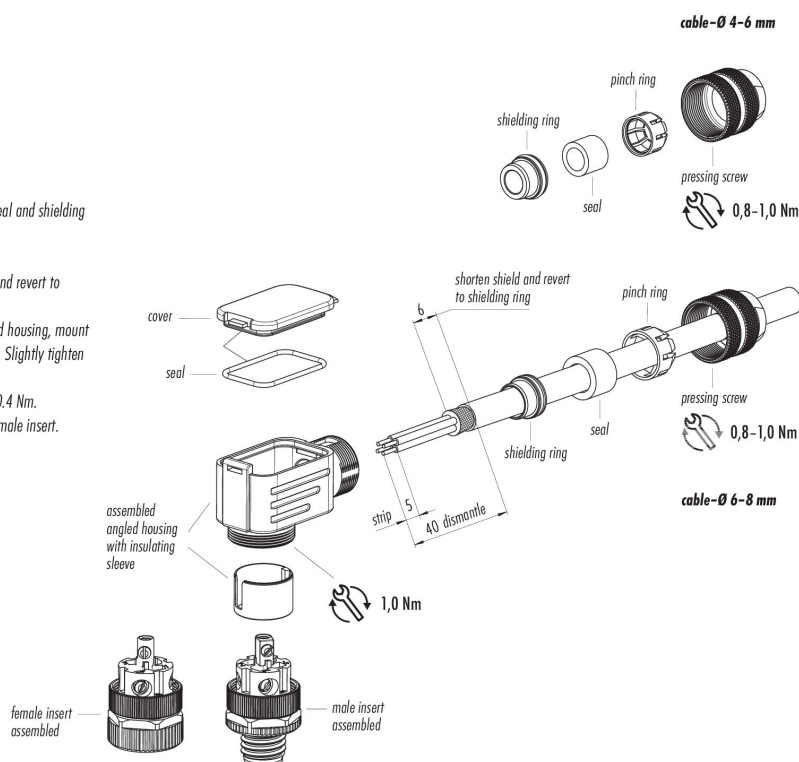
### Declarations of conformity

|                       |                                 |
|-----------------------|---------------------------------|
| Low Voltage Directive | EN 60529:1991   EN 60204-1:2018 |
|-----------------------|---------------------------------|

|                     |                                                                                                                        |
|---------------------|------------------------------------------------------------------------------------------------------------------------|
| Product description | <b>M12 Male angled connector, Contacts: 4, 6.0-8.0 mm, shieldable, screw clamp, IP67, UL 2238, with shielding ring</b> |
| Area                | <b>M12-A</b>                                                                                                           |
| Coding              | <b>A-coded</b>                                                                                                         |
| Series              | <b>713</b>                                                                                                             |
| Part no.            | <b>99 1429 822 04</b>                                                                                                  |

## Assembly instructions

1. Bead pressing screw, pinch ring, seal and shielding ring to cable.
2. Dismantle cable.
3. Strip single wires, shorten shield and revert to shielding ring.
4. Thread single wires through angled housing, mount shielding ring, seal and pinch ring. Slightly tighten pressing screw to fix the cable.
5. Screw on single wires: 4, 5 pole: 0.4 Nm.
6. Screw angled housing to male/female insert.
7. Fit seal to cover and insert cover.
8. Tighten pressing screw.



|                     |                                                                                                                        |
|---------------------|------------------------------------------------------------------------------------------------------------------------|
| Product description | <b>M12 Male angled connector, Contacts: 4, 6.0-8.0 mm, shieldable, screw clamp, IP67, UL 2238, with shielding ring</b> |
| Area                | <b>M12-A</b>                                                                                                           |
| Coding              | <b>A-coded</b>                                                                                                         |
| Series              | <b>713</b>                                                                                                             |
| Part no.            | <b>99 1429 822 04</b>                                                                                                  |

## Security notices

The connector must not be plugged or unplugged under load. Non-observance and improper use can result in personal injury.

The connectors have been developed for applications in plant engineering, control and electrical equipment construction. The user is responsible for checking whether the connectors can also be used in other areas of application.

To protect against unintentional opening of the connector, the thread between the housing and the connector head must be secured with a suitable cyanoacrylate adhesive when used in circuits with voltages dangerous to the touch. This does not apply to connectors used in SELV and PELV circuits according to IEC 61140 (EN 61140, VDE 0140-1).

Connectors which are used in circuits with voltages dangerous to the touch may only be installed and used by, or under the supervision of, persons with electrical engineering training, taking into account the applicable regulations and standards.

The user must take suitable safety precautions to ensure that the connector cannot be accidentally disconnected.

Plug connectors with enclosure protection IP67 and IP68 are not suitable for use under water. When used outdoors, the plug connectors must be protected separately against corrosion. For further information on the IP protection classes, please refer to the "Technical Information" download centre.

Please observe the pollution degree and the overvoltage category. For further information, please refer to the download center "Technical Information".

To lock the cable connector with the device connector, the threaded ring is tightened "hand-tight" (approx. 60 cNm).